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D4964-043
Job Sheet 192158



Part No: D4964-043

Job Qty: 1 pcs

Part Name: Mid Step Leg Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/18/19

Job Tracking No:

Created By: Linda Lacelle

Due Date: 3/27/19

Type: SOLD

Description:

Note: DWG REV A SHEET 1 IPP REV:A 13.11.05 NEW ISSUE DD VERF:JFS IPP REV:B 14.01.10 AS PER DWG REV:A DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	3/27/19		0.00	0.37	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		DAS
							Small Fab - 4		36
							Small Fab - 5		9-88
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	3/27/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
									DAS
									40
120	Powdercoat - 1 White Gl(A)- B4B 1138997	1 pcs	3/27/19		0.00	0.26	Powdercoat - 1 - B4B		
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		
130	QC 3	1 pcs	3/27/19		0.00	0.00	QC 3 - 10		

START: 7:40 CUT: 32" FINISH: 8:10

MAR 18 2019
DAS
40
9-89

DLA-03-19

					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	DAS
					QC 3 - 68	MAR 19 2019 68
					QC 3 - 9	9-89
					QC 3 - 40	
					QC 3 - 19	
140	Packaging 3-1 - Stock - B4B	1	3/27/19	0.00 0.00	Packaging 3 - 1 - B4B	
	pcs				Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	

				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150	QC 21 - SA	1 pcs	3/27/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

Part Op 100 - (Small Fab)
 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
 120 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum)
 130 - (QC3- Inspect Part Finish)
 140 - (Identify as per dwg & Stock Location:_____)
 150 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4964-1	Step Leg	2 pcs (2 ea)	100-Small Fab - 1	S142586
D4965-3	Step Spacer	1 pcs (1 ea)	100-Small Fab - 1	F169723
D4965-7	Step Spacer	2 pcs (2 ea)	100-Small Fab - 1	F148834
MS20470AD4-5	Rivet, Universal Head	24 Ea (24 ea)	100-Small Fab - 1	S140396

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D4964-1	2	7	0
	D4965-3	1	1	0
	D4965-7	2	3	0
	MS20470AD4-5	24	1,844	0

Part Specifications	
Specifications could not be found.	



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Container No: S163520



Part: D4964-043

Job No: 192158

Serial No/Batch: S163520

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/18/19